

SPECIFICATIONS HFBP-200 / 20 MWH

PRESS	POWER	BORE	STROKE	ADVANCE	RAM SPEED		CAPACITY (TONS)	WEIGHT (LBS.)	SHIPPING DIMENSIONS		
					PRESS	RETURN			L	W	H
HFP-200	10 HP 3 phase	12"	20"	24 IPM	5 IPM	29 IPM	200	8,400	58"	113"	108"
BP-20	Same	4"	20"	* 22.5 IPM	* 22.5 IPM	360 IPM	20	Same	Same		

Standard voltages available - please specify when ordering.
10 HP 230 1 phase available.

H FRAME PRESS / BROACH PRESS 200 Ton / 20 Ton Powered Movable Workhead

STANDARD FEATURES

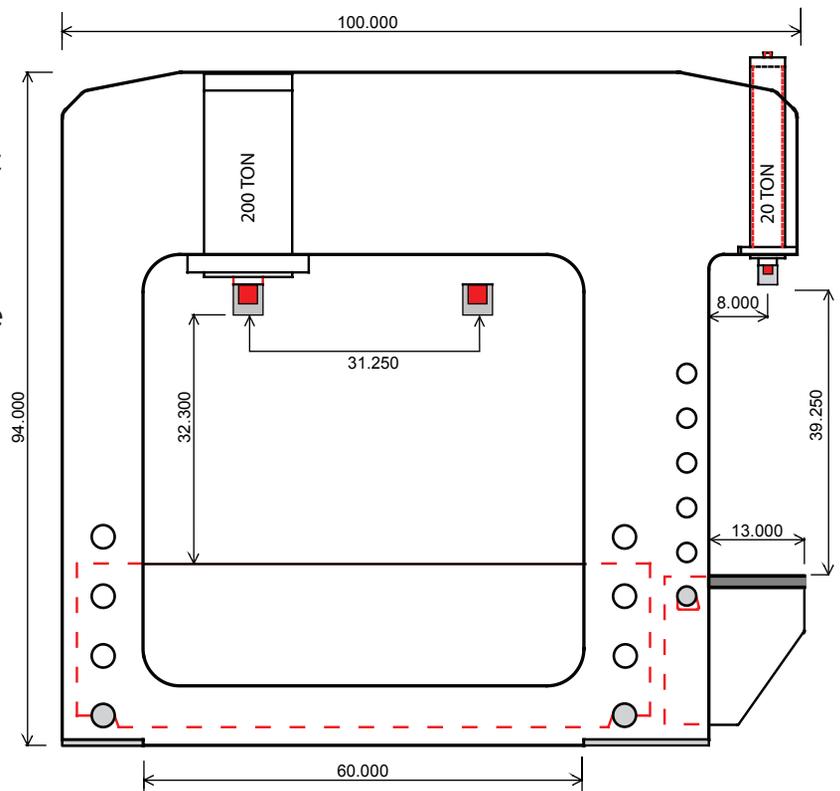
- ✓ **Electric / Hydraulic operation** provides smooth, consistent pressing action.
- ✓ **Open sides** to facilitate work on long pieces.
- ✓ **Flat ram nose** can be easily changed to allow the user to adapt the press to a specific job.
- ✓ **Quality Baldor motor**, low speed.
- ✓ **Low speed pump** - quiet, dependable operation.
- ✓ **Self-locking table design** eliminates lateral movement.
- ✓ **Powered movable workhead** for off-center work allows operator to position the cylinder from left to right with the touch of a lever.
- ✓ **Hydraulic power-lift** for vertical displacement of table.
- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Cylinder activation** is fingertip controlled, the more the hand lever is engaged the more the ram movement is accelerated. This allows the operator to control the proper speed for the task.
- ✓ **High capacity 20 GAL.** hydraulic oil reservoir.
- ✓ **Low pressure hydraulic system** maintains lower oil temperatures, resulting in higher efficiency and safer operation.
- ✓ **All hydraulic and mechanical parts are standard** in the industry, and available throughout North America.

STANDARD FEATURES 20 TON

- ✓ **Pressure regulator** to limit the ram pressure.
- ✓ **Speed control** limits the maximum speed of ram travel, allowing operator to select the proper speed for the task.
- ✓ * **Factory speed set to 22.5 IPM (OSHA CE STD).**
Capable of up to 219 IPM advance and 52 IPM pressing.
We recommend using proper safety guarding.

AVAILABLE OPTIONS 200 TON

- VB-200** V BLOCKS matched pair.
- FSG-200** Front safety guard for operator protection.
- FPS-200** Foot pedal-electric solenoid valve for hands-free operation, c/w electric control panel.
- 10-230-1** 10 HP 230 VOLTS 1 PHASE 41 AMPS.
- SSE-200** Stop / Start c/w emergency stop button, wired direct to motor.



Custom designs available
We Build Them your Way!

REVISED MARCH 2019